

Work Order ID **77429**

77429

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Tuesday, December 06, 2011 4:38:15 PM

Item ID: D3805-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Wearplate Assembly Fwd, High Gear
 Start Date: 12/6/2011 Start Qty: **2** ***1*** Cust Item ID:
 Required Date: 12/8/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MF Date: 11-12-06 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3805	B

100 0.00

100

Large Fab

Large Fab

Memo

1-weld D3806-3 to D3805-3 together as per dwg D3805

304 S.S. Welding Rod

BATCH #: M118367

2-Transfer drill holes in bar

② MAL/EZ 11/12/13

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00

110

QC

Quality Control

Memo

0.00

11.12.13

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Quality Control

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
150									
Small Fab	Memo	0.00							
Small Fab	1- Bond D3807-3 gasket to inner surface of wearplate using a thin layer of 3m 1300/1300L scotch grip adhesive as per dwg BATCH: <u>M117577</u>								
160	QC5- Inspect part completeness to step on W/O	0.00							
160									
QC	Memo	0.00							
Quality Control									
170	Identify as per dwg & Stock Location: <u>FP-1</u>	0.00							
170									
Packaging	Memo	0.00							
Packaging									

Handwritten signature and date: 12/12/14 (2)

Handwritten date: 8/12/14

Handwritten circled number: (42)

Handwritten notes: counted x2 y all 12/14
 counted x2 y all 12/14

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							
Quality Control									

11/12/14 *[Signature]*

11-12-14
(2)

Picklist Print

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Work Order ID: 77429

Parent Item: D3805-043

Parent Item Name: Wearplate Assembly Fwd, High Gear

Start Date: 12/6/2011

Required Date: 12/8/2011

Start Qty: 1.00

Required Qty: 1.00

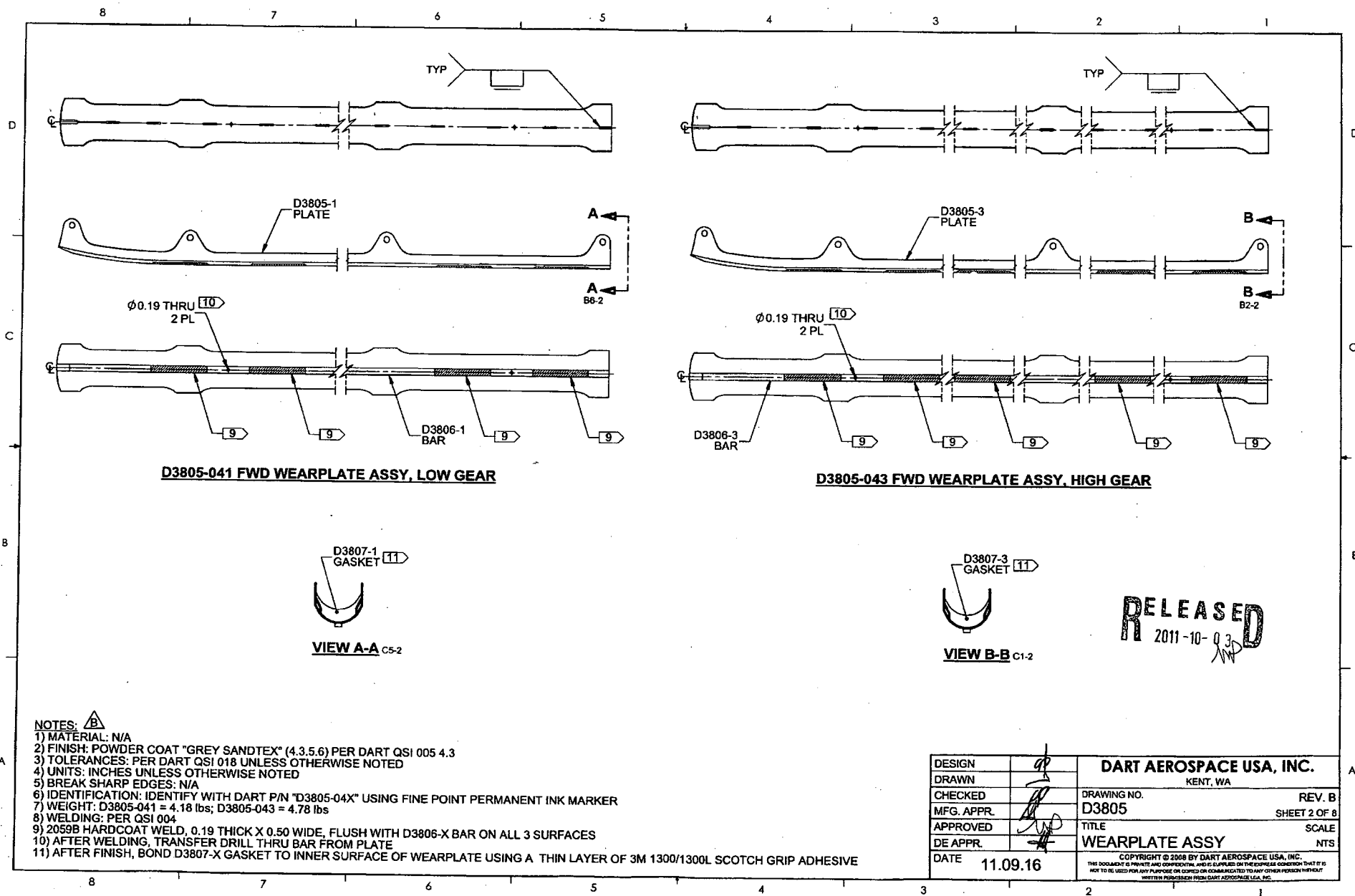
Comments: IPP RevB: add transfer drill wearplate to bar DD 09.11.05 verf:EC IPP Rev:C 11.10.04 rev.b as per
dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3805-3 Plate		Manufactured	No				Each	2.0000		1			
	B77440 x2												
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA		2							
					74653	2							
D3806-3 Bar		Manufactured	No				Each	2.0000		1			
	77511 x2												
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA		2							
					74654	2							
D3807-3 Gasket		Manufactured	No				Each	19.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP011		11							
					58572	11							
				FP012		8							
					74655	8							

② MAL/EL 11/12/13

② MAL/EL 11/12/13

② 11/12/14



RELEASED
2011-10-03
AW